



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003346

D350-636-045
Job Sheet 177861



Part No: D350-636-045

Job Qty: 2 ea

Part Name: Standard Wearplates & Wearpads AS350 / AS355 (CHG004 or sub) Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 5/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV J SHEETS 26-27 IPP Rev: A 05-22 new issue DD verified by: ec

Ship Via:

DAS
9-89

chg001

DAS
21
9-89

MAY 23 2018

See attached

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 23 2018
110	Packaging	2 pcs	5/24/18	5/24/18	0.00	0.00	Packaging1-3		MAY 23 2018
120	QC	2 pcs	5/24/18	5/24/18	0.00	0.00	QC4		58
125	DC	2 pcs	5/24/18	5/24/18	0.00	0.00	DC		9-89 DAS
130	Packaging	2 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-1		58
140	QC21-FG	2 Ea	5/24/18	5/24/18	0.00	0.00	QC21		MAY 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C5A	Bolt	68 Ea (34 ea)	90-Start up Operation	5057009
D3535-25	Wearplate Center	2 Ea (1 ea)	90-Start up Operation	3060787
D3536-25	Gasket Center	2 Ea (1 ea)	90-Start up Operation	5059811
D3537-1	Wearpad	6 Ea (3 ea)	90-Start up Operation	5053117
D3791-1	Wearpad	2 Ea (1 ea)	90-Start up Operation	5059894
D3793-1	Wearplate Fwd	2 Ea (1 ea)	90-Start up Operation	5070803
D3793-3	Wearplate Aft	2 Ea (1 ea)	90-Start up Operation	5047272
D3794-1	Gasket Fwd	2 Ea (1 ea)	90-Start up Operation	5059813
D3794-3	Gasket Aft	2 Ea (1 ea)	90-Start up Operation	5046513
NAS1149C0332R	Washer	68 Ea (34 ea)	90-Start up Operation	5049837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C5A	68	1,802	0
	D3535-25	2	24	0
	D3536-25	2	31	0
	D3537-1	6	169	0
	D3791-1	2	36	0
	D3793-1	2	30	0
	D3793-3	2	29	0
	D3794-1	2	55	0
	D3794-3	2	29	0
	NAS1149C0332R	68	7,368	0



Container No: S073356



Part: D350-636-045

Job No: 177861

Serial No/Batch: S073356

Revision:

Inspector:

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Date: 05/23/18

Part Specifications
Specifications could not be found.

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -045	Part Number	Description
*22	3	3	3	3	3	D3537-1	WEARPAD
*22A	1	1	1	1	1	D3791-1	WEARPLATE (REPLACES D3537-1)
*23A	1	1	1	1	1	D3793-1	WEARSHOE (REPLACES D3535-13)
*23B	1	1	1	1	1	D3794-1	GASKET (REPLACES D3536-13)
*24A	1	1	1	1	1	D3535-25	WEARSHOE
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3793-3	WEARSHOE (REPLACES D3535-35)
*25B	1	1	1	1	1	D3794-3	GASKET (REPLACES D3536-35)
*26A	34	34	34	34	34	AN3C5A	BOLT
*27	34	34	34	34	34	AN980C10L	WASHER
*28	34	34	34	34		ALS4-1032-225	INSERT
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

Part Number: D350-636-045Description: WEARSHOE INSTALLATION

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

